



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3214-1

Job Sheet 177650



Part No: D3214-1

Job Qty: 10 ea

Part Name: Decal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP A 04.04.15 New issue KJ/RF IPP Rev:B Now 6061-T6 06-06-23 JLM IPP REV C:NOW ON WATERJET 13-02-08 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/23/18	5/23/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	10 pcs	5/23/18	5/23/18	0.00	0.45	Waterjet1		SC 18/05/18
110	QC	10 pcs	5/23/18	5/23/18	0.00	0.00	QC2 Waterjet-1		SC 18/05/18
112	QC	10 pcs	5/23/18	5/23/18	0.00	0.00	QC8-2		38
120	HandFinish	10 pcs	5/23/18	5/23/18	0.00	0.33	HandFinish1		SA 18-05-24
130	Powdercoat	10 pcs	5/23/18	5/23/18	0.00	0.23	Powdercoat4		BL 18-05-20
140	QC	10 pcs	5/23/18	5/23/18	0.00	0.00	QC3		38
150	CNC Vertical Machining	10 pcs	5/23/18	5/23/18	0.24	2.38	HAAS1-3		K+ 18-06-04
160	QC	10 pcs	5/23/18	5/23/18	0.00	0.00	QC2 Machining-2		K+ 18-06-04
180	Packaging	10 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-1		DAS 21 JUN 06 2018
190	QC21-SA	10 Ea	5/23/18	5/23/18	0.00	0.00	QC21		6 21 JUN 06 2018

Part Op 100 - CUT AS PER DWG
Descriptions: 130 - START TIME: 235 OUT: 300 FINISH: 3.05
150 - Engrave text as per Folio FA394 and Dwg D3214

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.7430 sf (.0743 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	33	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 3:07 PM Dart.Gagnon.Michelle



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Container No: S072699



Part: D3214-1

Job No: 177650

Serial No/Batch: S072699

Revision:

Inspector:

Date: 05/18/18

130

30

DVP

130

30

130

